

JINDAL PIPES LIMITED

Manufacturer's Test Certificate
TRADE MARK



Plot No. 30, Institutional Sector-44,
Gurgaon- 122002 Haryana (India)
Phone : 91-124-4624000, 2574325/26, 2574620/21 CIN : U27101UP1970PLC020637
Fax : 91-124-2574327

THIS PLANTS QUALITY MANAGEMENT SYSTEM IS CERTIFIED / REGISTERED AS BEING IN CONFORMITY WITH ISO 9001

FORMAT No. QC/F/5.7.7/12A
REV No. 00 DT. 05/03/2014

M/s. VIJAY SALES CORPORATION PLOT NO.3 KHASRA NO. 7/21/2 VILLAGE TILANGPUR KOLTA NAJZAFGARH, NEW DELHI - 110043	Specification IS:1239 (PT-I)2004 Manufacturing Process : E.R.W	Certificate No. QC/42180-23/AD Date : 04/12/2023 Challan No. 101232404977 Date :
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P.O. No.	W.O. No. 44233573
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We certify that the material described below fully confirms to.....IS:1239 (PT-I) 2004.....Chemical Composition & Mechanical Properties of Product tested in accordance with Scheme of Testing & Inspection contained in the BIS Licence No.CM/L-0000382747

Description
C.S. /M.S. ERW STEEL TUBES IN LENGTH OF 5.00 TO 6.50 MTR CONFORMING TO IS:1239 (PT-I) 2004.

SIZE	S.NO.	CAST NO.	COIL NO.	CHEMICAL COMPOSITION					MECHANICAL PROPERTIES			FLATT. ENING/ BEND TEST	ZINC COATING		MATERIAL QUANTITY		Drift. Test
				Max. C%	Max. Mn%	Max. S%	Max. P%	CE%	Min. Y.S. MPa	Min. T.S. MPa	Min. %EL		WEIGHT Gms./m ²	Uniformity	No. of Pipes	Meters	
				200	1.30	040	040	NA	419	424	12/20						
040.0 x H G PE	1	2360508	4403	078	.27	005	018	NA	NA	419	25.32	OK	404.8	OK	40	239.64	
100.0 x M G PE	1	2360697	4570	082	.26	007	021	NA	NA	424	22.12	OK	410.6	OK	26	156.88	
150.0 x H G PE	1	2359812	4109	075	.28	011	018	NA	NA	423	24.95	OK	410.3	OK	20	119.83	
020.0 x M G WS	1	2356852	2155	091	.41	008	018	NA	NA	422	16.89	OK	408.4	OK	105	631.29	



1 All the visual finish & dimensional characteristics like O.D., Thickness, Weight & Straightness conform to the specified limit & tolerance.
 2 Free bore test (upto 25mm NB), Adhesion & Galvanizing test conforming to IS:4736-1986.
 3 It is certified that each steel tube is Hydrostatically tested at test pressure of 5 Mpa for 3 seconds and found satisfactory.
 4 Minimum Elongation 12% upto 25mm NB & above size upto 150mm NB Minimum Elongation 20%.
 5 Screwed tubes (WS) & Screwed with Sockets (SS) are supplied with pipe threads conforming to IS:554 1999.

Prepared by

Remarks :-

- This T.C. is valid for 4 month from the date of issue subject for further revalidation
- Look for Trade mark on our Products.
- Witnessed by :

AUTHORIZED SIGNATORY
JINDAL PIPES LID.
 22nd mile Delhi Hapur Road,
 P. O. Jindal Nagar,
 Distt. Hapur
 Ph. : 91 - 120 - 2677601-605
 Fax : 91 - 120 - 2677703

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P.O. No.		W.O. No. 44233399

We certify that the material described below fully confirms to..... IS:1239 (PT-I) 2004Chemical Composition & Mechanical Properties of Product tested in accordance with Scheme of Testing & Inspection contained in the BIS Licence No.CM/L:0000382747

Description C.S. /M.S. ERW STEEL TUBES IN LENGTH OF 5.00 TO 6.50 MTR CONFORMING TO IS:1239 (PT-I) 2004.


SIZE	S.NO.	CAST NO.	COIL NO.	CHEMICAL COMPOSITION					MECHANICAL PROPERTIES			FLATT. ENING/ BEND TEST	ZINC COATING		MATERIAL QUANTITY		Drift. Test
				Max. C% .200	Max. Mn% 1.30	Max. S% .040	Max. P% .040	CE%	Min. Y.S. MPa	Min. T.S. MPa 320	Min. %EL 12/20		WEIGHT Gms./m ²	Uniformity	No. of Pipes	Meters	
050.0 x H B PE	1	2304689	3077	.082	.25	.005	.019	NA	NA	420	23.18	OK	NA	NA	175	1054.52	
	2	2356559	3959	.085	.32	.007	.025	NA	NA	424	23.07	OK	NA	NA			
040.0 x H B PE	1	2359984	4104	.065	.28	.008	.022	NA	NA	413	23.90	OK	NA	NA	160	961.89	
100.0 x M B PE	1	2360600	4333	.072	.34	.006	.021	NA	NA	420	24.72	OK	NA	NA	30	180.45	
150.0 x H B PE	1	2359718	3905	.091	.26	.006	.024	NA	NA	420	24.48	OK	NA	NA	20	120.94	




- All the visual finish & dimensional characteristics like O.D., Thickness, Weight & Straightness conform to the specified limit & tolerance.
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- Minimum Elongation 12% upto 25mm NB & above sizes upto 150mm NB Minimum Elongation 20%.

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